



AROUND THE WORLD

A PRIVATE JET EXPEDITION



JANUARY 24 - FEBRUARY 16, 2019
SEPTEMBER 29 - OCTOBER 22, 2019



AROUND THE WORLD

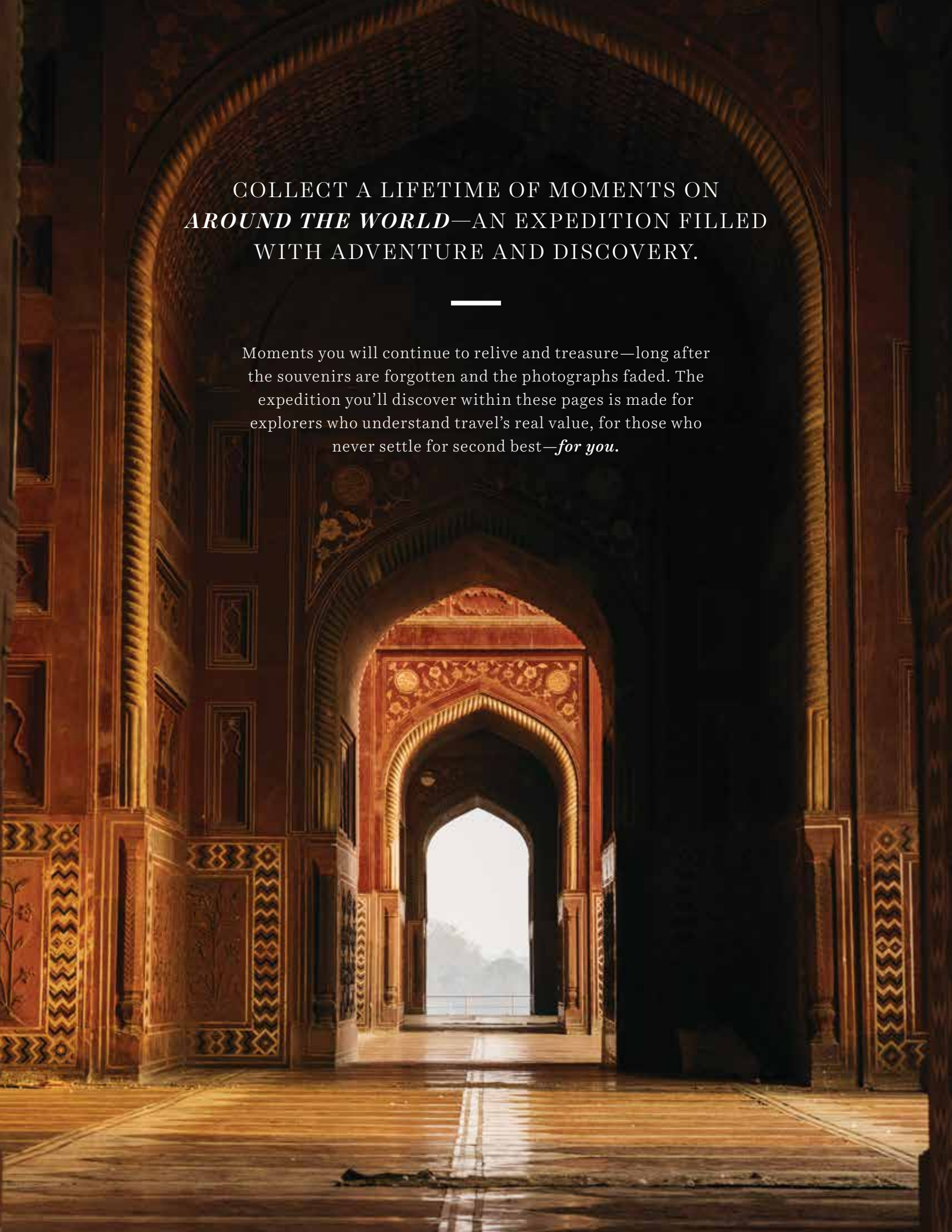
A PRIVATE JET EXPEDITION

Discover nine legendary destinations—including **14 UNESCO World Heritage sites**—that have captured the imaginations of humankind on one seamless, all-inclusive journey. Follow in the footsteps of great explorers, crossing miles and spanning centuries on our custom-configured private jet.

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January 24 – February 16, 2019 *or* September 29 – October 22, 2019

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\$8,950 single supplement

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call 800.454.4149 or email Info@TCSWorldTravel.com



COLLECT A LIFETIME OF MOMENTS ON
AROUND THE WORLD—AN EXPEDITION FILLED
WITH ADVENTURE AND DISCOVERY.

Moments you will continue to relive and treasure—long after
the souvenirs are forgotten and the photographs faded. The
expedition you'll discover within these pages is made for
explorers who understand travel's real value, for those who
never settle for second best—*for you.*



YOUR JOURNEY BEGINS...

ORLANDO, U.S.A.

DAY 1 Arrive in Orlando on your independent flight and meet fellow travelers and expedition staff for a festive welcome dinner at the luxurious **Four Seasons Orlando Resort**, featuring Spanish Revival architecture reminiscent of Florida's golden age. Unwind by the oasis pool and indulge in a relaxing session at the **world-class spa**. Orlando offers more than just theme parks; the city's mild climate, palm-lined avenues and eclectic dining venues provide the perfect starting point to our journey. After toasting to the road ahead, retire to your spacious, welcoming room. We depart for **Peru** the following day.

OPPOSITE PAGE: Interior of Taj Mahal mosque, India **THIS PAGE (clockwise from left):** Four Seasons Resort Orlando; Welcome drinks; Luxurious accommodations



ORLANDO, FLORIDA ✈ LIMA, PERU: 6H + LOCAL FLIGHT

CUSCO AND MACHU PICCHU *or* THE NORTH COAST, PERU

Discover Peru’s rich culture and the grandeur of the Inca empire, which was the largest pre-Columbian civilization in the Americas.



DAYS 2 – 4* Machu Picchu is the most outstanding and best-preserved example of Inca architecture in existence today. Ride the privately-chartered historic **Hiram Bingham train** through the **Sacred Valley of the Inca** to the mountaintop stronghold of **Machu Picchu**, a UNESCO World Heritage site and one of the new seven wonders of the world. Wander through the ruins with your expert guide, learning about the Inca civilization and the history of this archaeological treasure.

In historic Cusco—once the capital of the Inca empire and our base for exploring Machu Picchu—trace the legacy of Inca and Spanish rule in the **Plaza de Armas**. Visit the Inca ruins in **Chinchoero** where the Sapa Inka, or ruler of the empire, had a second home. Meet a master Andean weaver from the **Center for Traditional Textiles of Cusco** who is working to preserve traditional Peruvian textile art.

Alternate: If you’re interested in something other than Machu Picchu, consider traveling by local air to **Peru’s North Coast**. Visit the **Moche temples of Trujillo**, whose burial chambers rival those of King Tutankhamun, or explore **Chan Chan**, the largest adobe city in the world.

ACCOMMODATIONS A former 16th-century Carmelite convent, the **Belmond Palacio Nazarenas** has been restored to become the city’s premier luxury hotel. Past the ancient Inca walls lies its tranquil courtyard.

Alternate: Stay in the **Hotel Libertador Trujillo**, situated on Trujillo’s main plaza and just minutes away from the area’s famed archaeological sites. During our brief stopover in Lima, enjoy the **Belmond Miraflores Park**, which blends unique local design elements with the elegance of a European resort.

**For the September departure, we will enjoy four nights (Days 2 - 5) in Peru. Guests going to Machu Picchu will spend three nights in Cusco and one night in Lima at the Belmond Miraflores Park. Guests choosing the North Coast alternate will have two nights in Trujillo and two nights in Lima.*

OPPOSITE PAGE: Inca ruins of Machu Picchu **THIS PAGE (clockwise from top left):** Dinner aboard the Hiram Bingham train; Historic city of Cusco; Traditional weaving demonstration



LIMA, PERU ✈ EASTER ISLAND, CHILE: 5H 20M

EASTER ISLAND, CHILE

Ponder the enigmatic culture that created the imposing moai on remote Easter Island, known as “the island of a thousand mysteries.”



DAYS 5 - 6 Local legend tells of a Polynesian chief who first sailed to **Easter Island** in a double canoe 1,500 years ago, a journey that would have taken at least two weeks at sea.

What happened to the Rapa Nui people in the centuries that followed remains a mystery. Their rapid decline has been attributed to everything from environmental degradation, civil war and disease to the impacts of constructing elaborate monuments—called *moai*. Experts still do not fully understand what the statues signify, nor how the Rapa Nui people moved the massive *moai*, which weigh as much as 20 tons.

Gain insight into the island’s fascinating history from former governor Sergio Rapu. Explore the striking ceremonial village of **Orongo**, home of the mysterious cult of the birdman. At the ceremonial complex of **Ahu Tahai**, see *moai* as the artists intended them to be; this site is home to statues carefully restored by the late archaeologist Dr. William Mulloy. In the

fascinating quarry of **Rano Raraku** examine hundreds of *moai* left in various stages of completion and learn how Easter Islanders may have transported the massive statues.

On our last evening, indulge in a festive dinner complete with a scintillating performance of traditional Polynesian music and dance.

ACCOMMODATIONS The unique **Hangaroa Eco Village and Spa** was designed to honor the ceremonial village of Orongo and inspired by the architectural shapes of the ruins. The hotel features a pool and relaxing spa.

**Guests on the September departure will spend one night (Day 6) on Easter Island.*

OPPOSITE PAGE: *Moai* at Ahu Tongariki **THIS PAGE (clockwise from top):** Rano Raraku quarry; Aerial view of Rano Kau volcano; Traditional dance performance



EASTER ISLAND, CHILE  APIA, SAMOA: 9H 45M

APIA, SAMOA



Experience Polynesian culture and the warmth of island hospitality in Samoa, a chain of volcanic islands located between Hawaii and New Zealand.



DAYS 7 - 8 Cross the international date line, losing a day en route, before arriving in **Samoa**.

The complex celestial navigation and dangerous open ocean voyages taken on by early **Polynesian settlers** is considered one of the greatest stories of human exploration. Even today, the majority of Samoa’s population follows a traditional village lifestyle. During this brief stopover on our way to Australia, enjoy **idyllic island surroundings** and sample **rich Polynesian culture** in the middle of the South Pacific.

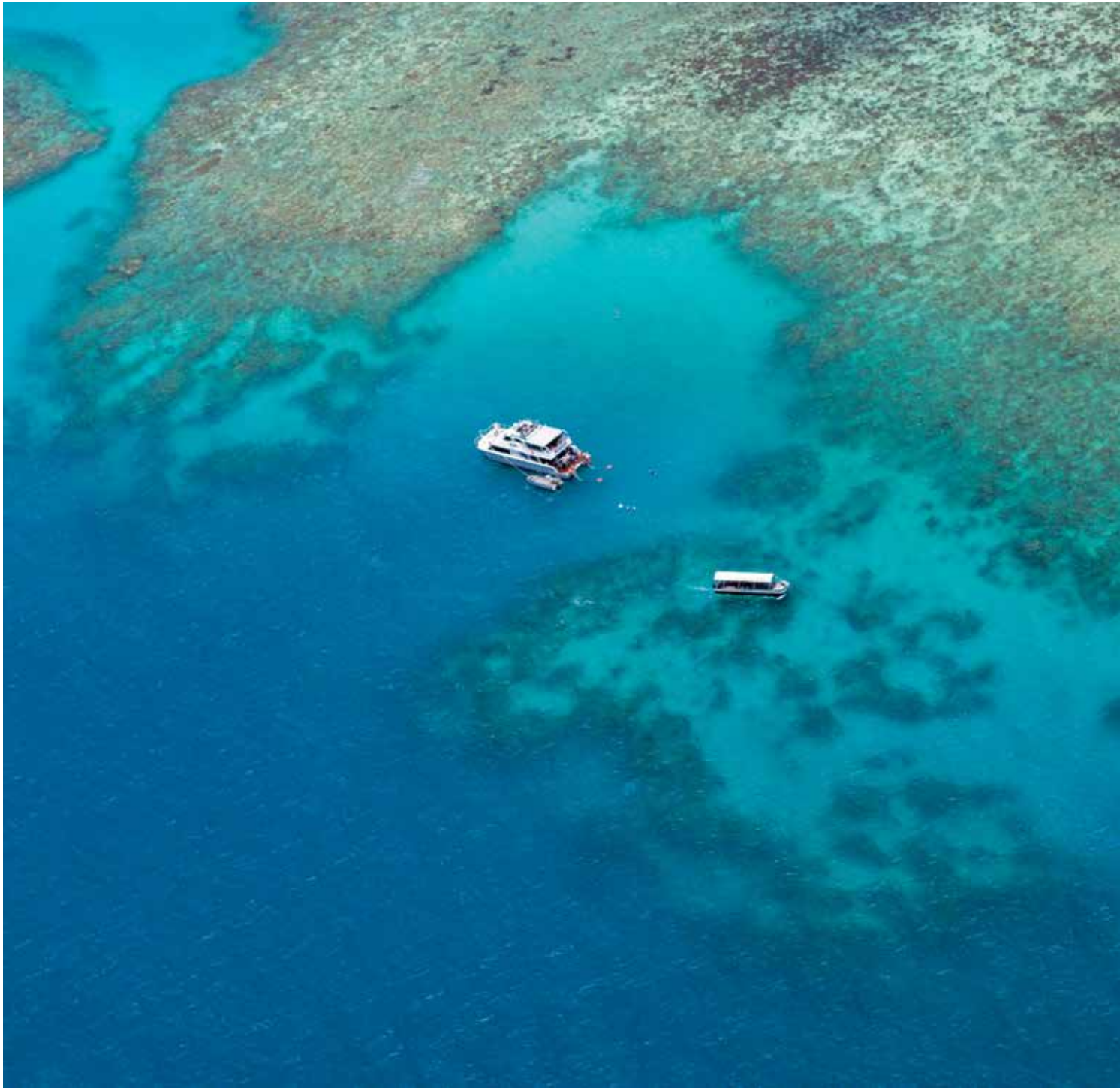
Tour **Villa Vailima**, the estate where *Treasure Island* author Robert Louis Stevenson spent the last years of his life. Enjoy a private *kava* ceremony—an important tradition named after the Polynesian signature beverage.

Opt to visit a **Samoa Women’s Committee**, where you will learn more about island life and have the opportunity to support

grassroots efforts. Women help manage everyday village affairs through these committees, which are an integral part of Samoan society. See how they weave traditional mats and craft garlands—skills that are passed down through generations—and get an up-close look at local village culture. Enjoy a festive ***fia fia*** feast and show. Held poolside, this spectacle of indigenous performance includes a dazzling **fire-dance**.

ACCOMMODATIONS **Sheraton Samoa Beach Resort**, located by a white-sand beach and sparkling blue lagoon, is renowned for its warm hospitality. Enjoy a spa treatment surrounded by tropical gardens or relax with a cocktail by the lagoon-style pool.

OPPOSITE PAGE: Palm-lined coast **THIS PAGE (clockwise from left):** Samoan fire dancer; Harvesting coconuts; Samoan Women’s Committee



APIA, SAMOA ✈ CAIRNS, AUSTRALIA: 6H 35M

GREAT BARRIER REEF *or* DAINTREE RAINFOREST, AUSTRALIA



Two of the world’s most incredible ecosystems—the tropical rain forests of Queensland and the Great Barrier Reef—converge on the shores of Australia’s northeast coast.



DAYS 9 - 10 Deemed one of the seven natural wonders of the world, the **Great Barrier Reef** is considered the largest structure made by living organisms. Though reefs cover about one percent of the ocean floor, they support roughly 25 percent of marine life. They also provide an important role as buffers against storms and waves.

Cruise to the Great Barrier Reef’s northern reaches and explore the famous seascape with a marine biologist specializing in this unique environment. Located on the outer edge of the Great Barrier Reef, this area is known for crystal-clear water and a large variety of marine life—many of the **1,500 species of tropical fish** and **30 whale species** that inhabit the reef can be found here. Explore the intricate marine ecosystem and meet the colorful inhabitants face-to-face on a **guided snorkel tour**. Turtle sightings are always likely—the reef is home to **six species of sea turtles**, including the endangered loggerhead.

Alternatively, embark on an expedition into one of Australia’s last pristine areas: the **Daintree Rainforest**. Approximately 90 million years older than the Amazon, this natural wonder is considered the world’s oldest living rain forest. Stroll the winding paths through the old-growth forest with an **aboriginal guide** from the **Kuku Yalanji people**. Learn about their special relationship with the environment as you spot tropical birds darting through the trees and refresh in the mist of sparkling waterfalls.

ACCOMMODATIONS Set on nearly 10 acres on the secluded beachfront of Four Mile Beach, the **Pullman Port Douglas Sea Temple Resort and Spa** boasts extensive gardens, an expansive lagoon-style pool and a beautiful palm-lined beach.

OPPOSITE PAGE: Aerial view of the Great Barrier Reef **THIS PAGE (clockwise from top):** Daintree Rainforest; Sea turtle; Snorkeling on the reef



CAIRNS, AUSTRALIA  SIEM REAP, CAMBODIA: 7H 25M

ANGKOR WAT, CAMBODIA

Discover the spiritual majesty of Angkor, the once-lost capital of the Khmer empire that ruled the dense jungles and fruitful plains of Southeast Asia.



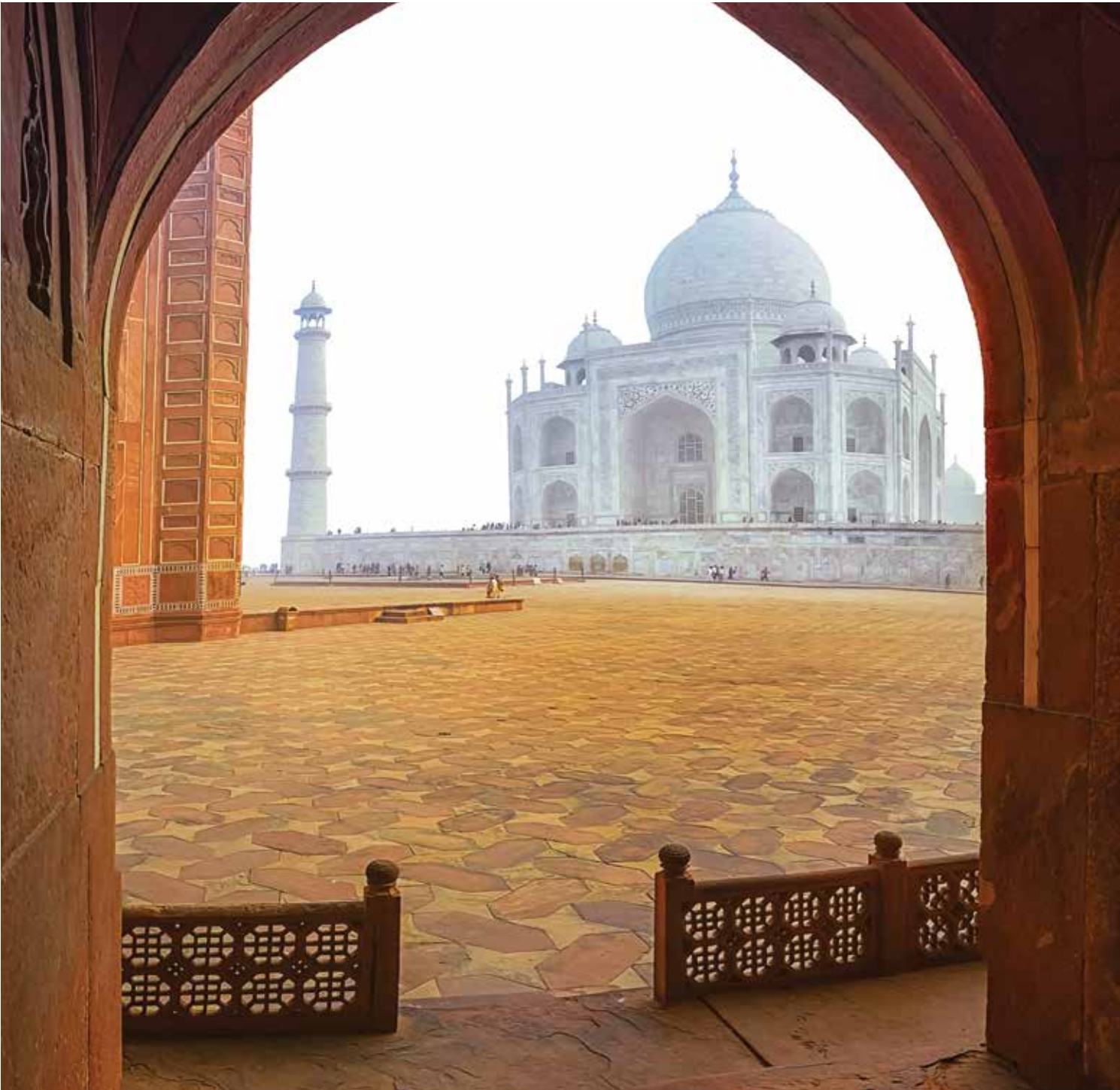
DAYS 11 – 13 Stroll through the UNESCO World Heritage site of **Angkor Wat** with a local guide. Cross the temple’s protective moat and trace history as you admire intricate towers, polished stones and elaborate relief work created in the 12th century. The world’s largest religious monument, this multi-spired architectural masterpiece was dedicated to the Hindu god Vishnu and the Khmer King Suryavarman II.

The many expansive temples and complexes in the vicinity of Angkor Wat speak to the strength and grandeur of the Khmer empire. Explore the vast **Terrace of the Elephants**, the intricate **Terrace of the Leper King** and the enigmatic faces of the **Bayon Temple**. Trek into the jungle to the remains of **Ta Prohm**, a partially excavated temple with giant trees growing up through its ancient stone walls.

In the evening, discover the culinary landscape of **Siem Reap** on a private excursion aboard the local mode of transportation—the *tuk-tuk*. Sample Cambodia’s national dish, curried fish steamed in banana leaves known as *amok*, and refreshing green mango salad and spring rolls. Conclude your visit with an **Apsara dance performance** in which graceful dancers relate ancient myths with subtle gestures and sinuous poses.

ACCOMMODATIONS Just five miles from Angkor Wat, the **Raffles Grand Hotel d’Angkor** has been restored to its original colonial architecture and features elegant guest rooms, a pool inspired by the ancient royal bathing pools of Angkor and nearly 15 acres of tropical gardens.

OPPOSITE PAGE: Angkor Wat **THIS PAGE (clockwise from top left):** Viewing the ruins at Angkor Wat; Buddhist monks at Ta Prohm; Bayon Temple carving



SIEM REAP, CAMBODIA ✈️ AGRA, INDIA: 4H 40M

TAJ MAHAL, INDIA

Marvel at this monumental testament to enduring love—a luminous white marble tomb that combines Persian, Hindu and Islamic architectural styles.



DAYS 14 – 15 Awake early for a morning visit to the **Taj Mahal** when the rising sun bathes the mausoleum’s white marble exterior in varying shades of orange and purple. Explore the **UNESCO World Heritage site**, one of the new **seven wonders of the world**, with your expert guide, learning about its construction, as well as the history of the Mughal Empire. Emperor Shah Jahan dedicated 22 years of his life to building the Taj, a memorial to his beloved third wife, Mumtaz Mahal.

Walk the raised pathways and ponder the vision that brought white minarets, red sandstone walls and rich green landscaping together under vast blue skies. Discover the Taj’s inner sanctuary and admire the intricate **Islamic geometrical designs** in the marble. Designed as much for inner beauty as it was for its striking exterior, the Taj’s interior features white marble inlaid with semi-precious stones, calligraphy, lattice and floral designs.

While in Agra opt to visit the **Agra Fort**; legend has it Shah Jahan spent his final days imprisoned here by his son. Tour **Emperor Akbar’s grand tomb**, which includes stonework and minarets similar to the Taj Mahal. Cross the **Yamuna River** for a taste of local life in the **village of Kachhpura**. Here you will witness a lifestyle rarely seen by visitors and experience the warmth and hospitality of India’s people. Before departing, join fellow guests and staff for a **grand gala of Indian pageantry**.

ACCOMMODATIONS One of the finest hotels in the world, **The Oberoi Amarvilas** overlooks the Taj Mahal, providing stunning views of this monument. Take a walk through the peaceful Mughal-inspired gardens, refresh your spirit at the reflection pools and marvel at the richly detailed interiors.

OPPOSITE PAGE: Taj Mahal **THIS PAGE (clockwise from top left):** Indian henna application; Local performers; Inside the Taj Mahal mosque



AGRA, INDIA ✈ KILIMANJARO, TANZANIA: 7H 45M + LOCAL FLIGHT

SERENGETI PLAIN *or* NGORONGORO CRATER, TANZANIA

One of the world’s greatest wildlife destinations, Tanzania is home to the legendary big five: lions, leopards, cape buffaloes, elephants and rhinos.



DAYS 16 – 18 Your safari adventure begins immediately upon landing in the middle of the **Serengeti**, Tanzania’s largest national park. In the morning, start the day in a hot air balloon, flying high above the African plains—this serene flight is the perfect way to view the scale and grandeur of the ecosystem known to the Masai as the “**Endless Plains.**”

Embark on game drives across the seemingly unending landscape, which serves as the backdrop to one of the most ancient migration rituals on Earth. Throughout the year, more than **one million wildebeest**, accompanied by **gazelles** and **zebras**, make a circuitous, perilous trek across the Serengeti, seeking out fresh grazing and water. Along the way, they encounter **lions, leopards, crocodiles** and other carnivores always on the hunt, resulting in a primal spectacle unlike any other. Because this cycle is continuous, the Serengeti is always teeming with a **dizzying array of wildlife.**

Alternate: If you’d like to see a different side of Tanzania, opt to visit the **Ngorongoro Crater**, the largest unbroken caldera in the world. Observe its permanent population of about 25,000 animals, including critically endangered black rhinos.

ACCOMMODATIONS Deep within Africa’s finest game reserve, **Four Seasons Safari Lodge Serengeti** delivers an unparalleled luxury safari experience. You may even see elephants at the local watering hole as you float blissfully in the infinity pool. Enjoy a rejuvenating spa and stylish, comfortable guest rooms.

Alternate: On the edge of the caldera, the **andBeyond Ngorongoro Crater Lodge** is the perfect base for crater exploration. Guest rooms immerse you in colonial-style luxury and your private viewing deck offers panoramic views of the crater.

OPPOSITE PAGE: Elephants in the Serengeti **THIS PAGE (clockwise from top):** Lone leopard; Masai; Hot air balloon over the Serengeti



KILIMANJARO, TANZANIA ✈️ AQABA, JORDAN: 5H 10M

LOST CITY OF PETRA AND WADI RUM, JORDAN

Abandoned more than 1,500 years ago, the Lost City of Petra was once a thriving center of trade.



DAYS 19 – 20 Nearly two-thirds of Jordan is covered by great expanses of arid desert. Gold-tinged red sandstone cliffs arch up into the sky, while plateaus eroded by winds stretch toward the horizon. In the middle of this stark beauty lies **Petra**.

This naturally fortified city was located at an important crossroads used by caravans on trade routes accessing much of the Middle East. Elaborate water storage systems allowed its inhabitants to create a rich, sprawling metropolis of lush gardens, fountains and villas in the arid desert environment. Petra’s architecture reflects a fusion of ideas and styles, combining traditional **Nabataean rock-cut buildings** with **Hellenistic façades** featuring columns and intricate sculptures.

Imagine you’re one of the first explorers of this once-forgotten desert city as you walk through **the Siq**, a narrow chasm in the bedrock, and emerge before the **elaborate Treasury**. If you’re

feeling adventurous, join your guide on the 1,000-step climb to the **enigmatic Monastery**. In the evening, enjoy a private celebration featuring local cuisine and a **Bedouin folk show**.

Early the next morning, embark in a four-by-four vehicle to explore the lunar-like landscape of **Wadi Rum**, made famous in the film “Lawrence of Arabia.” Spot exquisite Nabataean rock carvings in the **Khaz’ali Canyon** before marveling at the awe-inspiring views of the desert from **Lawrence’s Spring**.

ACCOMMODATIONS Situated just steps away from the entrance to the Lost City of Petra, the **Mövenpick Resort Petra** smoothly blends Middle Eastern craftsmanship with modern conveniences.

OPPOSITE PAGE: The Treasury at Petra **THIS PAGE (clockwise from top):** Exploring Wadi Rum; Camels; Monastery Temple of Petra



AQABA, JORDAN ✈️ MARRAKECH, MOROCCO: 6H 40M

MARRAKECH, MOROCCO

In the imperial city of Marrakech, experience a feast of the senses as you wind along the narrow, twisting paths of the medina.



DAYS 21 – 22 Lying in the fertile Haouz plain at the foot of the Atlas Mountains, Marrakech has some of the most impressive examples of **Islamic architecture** in existence. An 11th-century irrigation system is still used to water the city’s gardens and the city is surrounded by massive ramparts built in the 12th century.

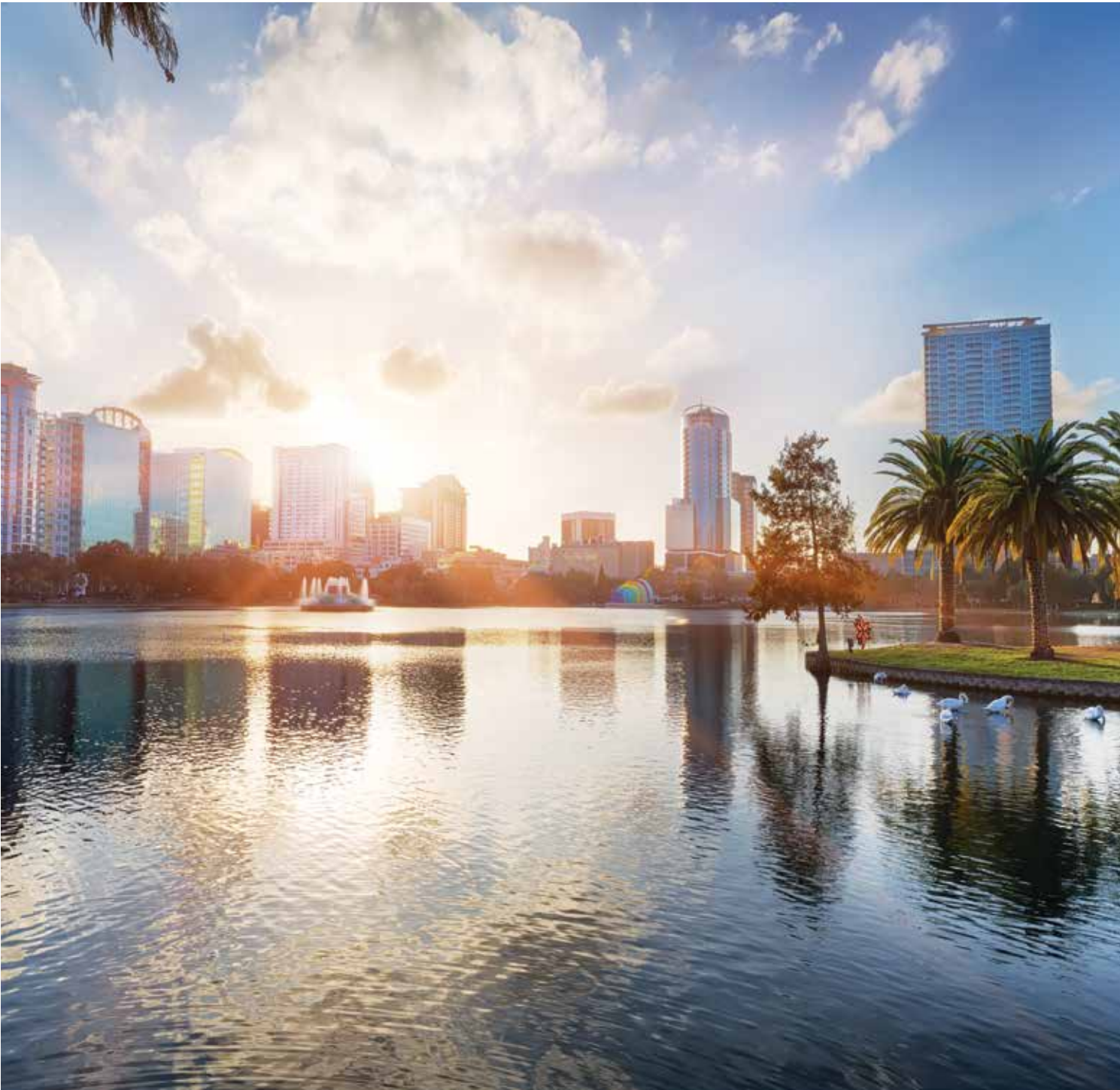
Perhaps the highlight of Marrakech, **Jemaa el-Fna** square is the heart of one of the most vibrant and historic medinas in the world. This ancient walled quarter is filled with narrow, maze-like streets crowded with **merchants, fire-eaters, snake charmers, musicians** and **entertainers**. In the evening, sip a sweet mint tea while gazing out over the luminous square.

Explore the venerable **Ali Ben Youssef Medersa**, founded more than 400 years ago as a center of learning in the region. Stop in the medina to visit local craftsmen plying their traditional

trades of leatherwork, metalwork and jewelry. Stroll through the dreamlike landscapes of the **Jardin Majorelle**, arriving at the blue fountain that occupies the heart of the gardens. Alternatively, trek into the Atlas Mountains to visit a **Berber village**. Meet the chieftain, tour traditional homes and eat a Moroccan lunch before returning to Marrakech.

ACCOMMODATIONS Opened in 1923, **La Mamounia** has long been a favorite among travelers to Marrakech. This century-old glamorous retreat continues to define luxury with opulent guest rooms, decorated in traditional Berber style and offering striking views of the city. La Mamounia was named Best Urban Hotel in the World by Condé Nast Traveler in 2013.

OPPOSITE PAGE: Jemaa el-Fna **THIS PAGE (clockwise from left):** Traditional wares at the medina; Jardin Majorelle; Spices in the market



MARRAKECH, MOROCCO ✈️ ORLANDO, U.S.A.: 12H 15M, INCLUDING TECH STOP

ORLANDO, U.S.A.

Return to Orlando and recap your journey around the world with new friends.



DAYS 23 – 24 We depart Morocco and fly to Orlando, where we will enjoy a farewell dinner at the **Hyatt Regency**. You will return home on your independent flight the following day.

EXTEND YOUR JOURNEY If you would like to explore other destinations before or after your trip, our Private Travel consultants can create tailored adventures for you anywhere you want to go. Just like our Around the World journey, these add-ons are all-inclusive—from chartered or commercial transportation and world-class accommodations to savvy local guides, personalized dining experiences, transfers and tips.

Please call **800.454.4149** or visit **TCSWorldTravel.com** for more information.

This journey will take you to the farthest corners of the globe, shattering boundaries and broadening your understanding of our world. You’ll return home not only transformed by immersive experiences, but also inspired and reinvigorated for the path ahead.

OPPOSITE PAGE: Orlando **THIS PAGE (clockwise from top left):** Farewell dinner; Toasting with new friends; Pool at Hyatt Regency



“Absolutely awesome experience!
TCS World Travel thought of all the
details—I was always delighted by the
things I didn’t have to think about. The
expedition team had answers before I
even had the question.”

- DONNA BLODORN
TCS WORLD TRAVEL GUEST



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Redefine your expectations of air travel. This journey is offered on our custom configured Boeing 757-200ER with seating for just 80 travelers, ensuring the ultimate in comfort and convenience. We fly direct to most remote destinations, eliminating hassles such as airport layovers and lengthy security lines by accessing smaller, private airports where possible.

PREPARE TO BE **SPOILED**

When you step aboard our private jet, you’ll instantly recognize the difference. Plush leather seats and plenty of legroom are just the beginning of your seamless in-flight experience. An executive chef prepares fresh gourmet meals and a dedicated physician travels with you for peace of mind, while our attentive staff sees to your every need. Recline your seat at a touch of a button and recharge your personal electronics with in-seat power outlets and USB ports.

OPPOSITE PAGE: Our customized Boeing 757 private jet **THIS PAGE (clockwise from top left):** In-flight entertainment; Leather VIP-style seats; Highly personalized service

“TCS provides the ultimate in travel, from convenience and itinerary options, to educational and cultural experiences, all amid the finest lodgings and a private jet. The TCS staff is stellar and it is clockwork driven. I could live in the TCS World!”

- LAINE SILVERFIELD
TCS WORLD TRAVEL GUEST



LEARN AS YOU *EXPLORE*

Knowledge is a gift of travel. Our expeditions enrich your understanding of the world by pairing immersive experiences with knowledgeable experts and local guides, who add a new perspective to your journey and bring each destination to life with real-time insights into culture, history and daily life. These experts will help you go beyond the destination with enriching experiences you can’t find anywhere else—experiences that challenge, move and inspire you.

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Enjoy concierge-style service at every level, from the moment you call with inquiries to long after you’ve returned home and unpacked your bags. Throughout your journey, a dedicated staff takes care of all the details, from handling your luggage to helping fill out your customs forms. Expect the same attention to detail at every stop, where you stay in some of the world’s best-available properties—each selected for its service, amenities and proximity to sights. Your luggage is delivered directly to your hotel room and charming local gifts welcome you to each new destination.

OPPOSITE PAGE: Guide at Angkor Wat, Cambodia **THIS PAGE (clockwise from left):** Belmond Palacio Nazarenas, Cusco, Peru; and Beyond Ngorongoro Crater Lodge, Tanzania; Festive welcome in India



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Circle the globe, or delve deeper into a single country or region on our meticulously curated itineraries. From natural wonders to iconic landmarks, we combine must-see destinations that have captured the imaginations of travelers for centuries into a seamless journey.

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AROUND THE WORLD: A PRIVATE JET EXPEDITION | RESERVATION FORM

GUEST INFORMATION

Please reserve _____ place(s) on the selected *Around the World: A Private Jet Expedition*:

Expedition Dates	Price per person, Double Occupancy	Single Supplement	Deposit Per Person	Escrow Account
<input type="checkbox"/> January 24 – February 16, 2019	\$85,950	\$8,950	\$10,000	TCSATW1-19 Escrow
<input type="checkbox"/> September 29 – October 22, 2019	\$85,950	\$8,950	\$10,000	TCSATW2-19 Escrow

Guest 1 Name: _____ Date of Birth: _____

Email: _____

Guest 2 Name: _____ Date of Birth: _____

Email: _____

Street Address: _____ City: _____

State/Province: _____ Zip/Postal Code: _____

Phone Number: _____ Alternate Phone Number: _____

- ☐ I plan to share accommodations with Guest 2 (above).
- ☐ I prefer single accommodations where available and agree to pay the single supplement
- ☐ I plan to share accommodations with someone other than Guest 2: _____
- ☐ Sign up for our newsletter and updates on new trips.

PAYMENT

- ☐ Enclosed is my deposit check for \$ _____ (\$10,000 per guest). Please make checks payable to the account associated with your departure (see above).
- ☐ Please charge my deposit of \$ _____ (\$10,000 per guest) to my credit card.

Credit card Number: _____ Expiration Date: _____
(Charges can be made to most major credit cards, including Visa, MasterCard and American Express.)

My credit card billing address (if different from above):

TERMS AND CONDITIONS

I/We have read the itinerary and accept the Operator-Participant Contract and Terms & Conditions for the trip (each guest must sign).

Guest 1 Signature: _____ Date: _____

Guest 2 Signature: _____ Date: _____

Information about all suite upgrades and optional programs will be sent to you in the months before departure.

Please fax or mail the completed Reservation Form to:

TCS WORLD TRAVEL
3131 Elliott Avenue, Suite 300, Seattle, Washington, 98121
TCSWORLDTRAVEL.COM

Phone: 800.454.4149 | 206.254.0228
Fax: 206.447.7717 Email: INFO@TCSWORLDTRAVEL.COM



AROUND THE WORLD: A PRIVATE JET EXPEDITION | OPERATOR-PARTICIPANT CONTRACT AND TERMS & CONDITIONS

Please read the following information carefully. After reading the Operator-Participant Contract and Terms and Conditions herein (the "Agreement"), in order for your reservation to be completed, you must indicate your acceptance of the terms of the Agreement by signing and submitting the Reservation Form, along with the deposit to TCS.

OPERATOR-PARTICIPANT CONTRACT

TCS & Starquest Expeditions, Inc. ("TCS"), 3131 Elliott Avenue, Suite 300, Seattle, WA 98121, a qualified tour operator, will organize and administer the **Around the World by Private Jet expedition (the "Tour")**. **TCS, as the principal, is responsible to you for arranging and providing all of the services and accommodations offered in connection with the Tour, provided, however, that in the absence of gross negligence on TCS' part, TCS is not responsible for personal injury or property damage caused by the air carrier, hotel, or other suppliers of any services being offered in connection with the Tour.** The acceptance of your Reservation Form and deposit by TCS creates a contractual relationship between you, the passenger/participant (Participant), in the Tour provided by TCS.

Reservations and Payments: To reserve your place on the Tour, complete and sign the Reservation Form and return it with your deposit of \$10,000 per person. The deposit can be made by check; wire transfer; or by a major credit card such as Visa, MasterCard and American Express. If you pay your initial deposit by credit card, it is fully refundable until you sign the Reservation Form. Please fax or mail the completed form to TCS World Travel, 3131 Elliott Avenue, Suite 300, Seattle, WA 98121; fax to 206-447-7717. Or call 800-454-4149 or 206-254-0228. The second and final payments are payable by check or wire transfer only, made out to the secure escrow account as set forth below.

January 24, 2019 departure: The second payment of \$25,000 per person is due March 23, 2018. The final payment is due July 24, 2018. Make checks payable to **"TCSATW1-9 Escrow"**.

September 29, 2019 departure: The second payment of \$25,000 per person is due November 29, 2018. The final payment is due March 29, 2019. Make checks payable to **"TCSATW2-19 Escrow"**.

If the Tour is fully booked when your Reservation Form is received, your payment will be returned within 7 days, or with your authorization, TCS may retain the deposit and place your name on a waiting list in the event other Participants cancel their reservations. Even if you authorize TCS to put your name on a waiting list and retain your deposit, TCS will notify you within 7 days that the Tour is fully booked.

Security Agreement: Your payments are held in an escrow account at The Commerce Bank of Washington ("TCBW"), 601 Union Street, Suite 3600, Seattle, WA 98101-1342. Participants are protected by a Letter of Credit #592 issued by TCBW (the "Security Agreement"). Any claims against this Security Agreement must be filed with TCS or TCBW within 60 days of the termination of the Tour. After that time, TCS and TCBW will be released from liability under the Security Agreement.

Expedition Price: January 2019 departure: \$85,950 per person (double occupancy) with an \$8,950 single supplement.

September 2019 departure: \$85,950 per person (double occupancy) with an \$8,950 single supplement.

Included in the price are deluxe or best available accommodations and all applicable taxes in the destinations, and options as indicated in the itinerary, from arrival at the first hotel through departure from the last hotel. All meals beginning with dinner on the first night of the Tour and ending with breakfast on the last day of the Tour, as indicated in the itinerary are included. All taxes; group transportation; airport transfers at the beginning and the end of the itinerary; excursions; complete program of special events and activities, including extensive options at most destinations; enrichment program including lectures by a team of experts; services of professional staff, including an expedition physician, to assist you throughout the trip; cost of philanthropic efforts; bottled water throughout the program (during sightseeing, at scheduled meals, and in your room); all beverages, including liquor, aboard the private jet; liquor during special events and cocktail parties on land; house wine and/or beer at lunch and dinner, and non-alcoholic beverages at all scheduled meals on land; baggage handling during the Tour; internet access in hotels, where available; tips or gratuities to local guides, drivers, porters, and wait staff; amenities package; \$100,000 medical evacuation insurance for covered reasons. The exact Tour itinerary, name and location of hotels, length of stay at each hotel, and other ground accommodations and services, are set forth in the itinerary, which is a part of this Agreement. **Not included in the price** is commercial airfare from your home city to the departure city, and return airfare from the final destination city to your home city; optional and additional accident/baggage/cancellation insurance; passport and visa fees; personal expenses such as laundry, telephone, and fax fees; all beverages not mentioned above as included; hotel minibar charges; meals not scheduled by TCS; and inoculation and medication costs of any kind. Any tips or gratuities not specifically mentioned as included in the total Tour price will be at your discretion. Except for "major changes" as described below, no refund will be made for any accommodations or services included in the expedition price that you voluntarily do not use.

Insurance: TCS strongly recommends this important protection, which can save you money if you are forced to cancel or alter your trip. Insurance premium payments are nonrefundable.

Baggage: On the private jet, each Participant is limited to 100 pounds of checked baggage in 2 bags (one bag of your choice limited to 50 pounds and one wheeled bag that TCS will send ahead of time to you for use on the Tour limited to 50 pounds), plus a few smaller carry-on items such as a backpack, purse, camera, and/or laptop. In certain destinations you may fly on private light aircraft. Due to weight restrictions on these flights you will only be allowed one bag, provided to you by TCS, plus your hand-carry luggage (including camera equipment). For international flights, the air carrier's liability is limited to the actual value of the baggage but not more than 1,000 Special Drawing Rights, approximately \$1,250 per passenger, unless a higher value is declared at the time of check-in and an appropriate excess valuation charge is paid. Baggage, when not handled by TCS, and personal effects are at all times the sole responsibility of the Participant.

Aircraft: The private jet flights will be performed using a Boeing 757 jet with 80 VIP-style seats. The air carrier for the Tour is TUI Airways Limited, Wigmore House/Wigmore Place, Wigmore Lane, Bedfordshire, Luton LU2 9TN England. TCS and the air carrier reserve the right to substitute equivalent aircraft if necessary. Your itinerary may include flights on smaller aircraft operated by local

approved airline carriers. Seating on these aircraft will be economy or economy with limited business seats, based upon the configuration of the aircraft.

International Flights: The operation of these flights is subject to the foreign governments involved granting landing rights for the flight. If the air carrier cannot obtain these rights for any particular flight leg of the Tour, that flight leg will be canceled and alternative arrangements may be made, at the discretion of TCS.

Cancellations and Refunds: If you cancel your reservation or change your plans, your right to receive a refund is limited, as set forth in the following schedule. All cancellations will become effective as of the date of the postmark or email receipt. All requests for refunds must be sent to TCS in writing via mail, fax or email.

For the January 24, 2019 departure:

If your notice is received...	You will receive a refund of all deposits less a...
On or before Jan. 24, 2018	\$5,000 per-person cancellation fee.
From Jan. 25 to March 23, 2018	\$10,000 per-person cancellation fee.
From March 24 to May 24, 2018	\$15,000 per-person cancellation fee.
From May 25 to July 24, 2018	\$25,000 per-person cancellation fee.
After July 24, 2018	No refund.

For the September 29, 2019 departure:

If your notice is received...	You will receive a refund of all deposits less a...
On or before Sept. 29, 2018	\$5,000 per-person cancellation fee.
From Sept. 30 to Nov. 29, 2018	\$10,000 per-person cancellation fee.
From Nov. 30, 2018 to Jan. 29, 2019	\$15,000 per-person cancellation fee.
From Jan. 30 to March 29, 2019	\$25,000 per-person cancellation fee.
After March 29, 2019	No refund.

Refunds will be made within 14 days of receipt of your notice of cancellation.

Leaving the Tour in progress, for any reason whatsoever, will not result in a refund, and no refunds will be made for any unused portions of the Tour. If you cancel and are able to provide a substitute Participant for the Tour, you will receive a full refund of money paid toward the price less, an administrative charge of \$25 for effecting the substitution once the substitute Participant has paid in full. **If TCS makes major changes prior to departure, you have the right to cancel and receive a full refund. Please note that the costs for visas, commercial air tickets, insurance, suite upgrades, and pre- or post-expedition independent arrangements may not be refundable.** The following are major changes: (1) a change in the departure or return date, unless the change results from a flight delay experienced by the air carrier (if, however, the delay is longer than 48 hours, it will be considered a major change); (2) a change in the origin or destination city for any flight leg, unless the change affects only the order in which cities named in a tour package are visited; (3) a substitute of any hotel of lower standard; (4) a price increase of more than 10 percent occurring 10 or more days before departure. In no event can TCS increase your price less than 10 days before departure. If a major change must be made in the Tour, TCS will notify you within 7 days after first learning of the change, but in any event at least 10 days prior to the scheduled departure. If, less than 10 days before scheduled departure, TCS becomes aware that a major change must be made, TCS will notify you as soon as possible. **Within 7 days after receiving notification of a major change, but in no event later than departure, you may cancel your reservation and you will receive a full refund within 14 days after canceling. If a major change occurs after the departure of the flight, which you are unwilling to accept, TCS will refund, within 14 days after your scheduled return date, that portion of your payment which applies to the services not accepted.** If TCS must cancel the Tour in its entirety, TCS will notify you in writing within 7 days of the cancellation, but in no event later than 10 days before the scheduled departure date. **TCS has no right to cancel the Tour less than 10 days before departure, except for circumstances that make it physically impossible to perform the Tour.** If that occurs, TCS will notify you as soon as possible, but not later than the scheduled departure date. If the Tour is canceled, TCS will make a full refund to you within 14 days after cancellation. The rights and remedies made available under this contract are in addition to any other rights or remedies available under applicable law. However, TCS offers refunds under this Agreement with the express understanding that the receipt of that refund by a Participant waives the additional remedies.

TERMS AND CONDITIONS

Itinerary Changes: The itinerary and staff are subject to modification and change by TCS. Every reasonable effort will be made to operate the Tour as planned; however, should unforeseen world events and conditions require our itinerary to be altered, TCS reserves the right to do so for the safety and best interest of the group.

Single/Shared Accommodations and Suite Upgrades: A limited number of single rooms are available at extra cost on a first-come, first-served basis. TCS will make reasonable efforts to assist persons requesting a roommate. If a roommate is not confirmed, the single rate will be charged. Suite rooms are available in some destinations; more information about them, including their additional costs, will be sent to you in the months before departure.

Airfare: We are happy to assist you in reserving commercial flights from your home city to the trip departure city, and from the trip's final destination to your home city, in the class of service that you prefer. Please ask for details.

Visa Documents/Entry Permits: To participate in the Tour, visas and/or entry permits may be required for some countries. Acquiring visas and/or entry permits is the responsibility of the Participant. Failure to obtain visas and/or entry permits does not negate the terms and conditions. Any extra costs for rerouting Participants without visas and/or entry permits will be the responsibility of the Participant. We will provide information on the necessary visas and/or entry permits in the Tour documents.

Health Requirements: TCS is an active trip that requires you to make a realistic assessment of your health. All Participants are expected to be in active good health, to be comfortable traveling as part of a group, and to be ready to experience cultural differences with grace. Walking and climbing stairs are required in many hotels and airports, and to board the aircraft, and are part of many excursions. Please note: To go to certain destinations or participate in certain activities, such as visiting a high-altitude area (8,000 feet above sea level and higher), you may need to obtain your physician's approval. A form will be sent to you for your physician to sign. We are prepared to arrange for an alternative destination or activity if your physician recommends it. Malaria and other diseases

may be present in some of the countries featured in this itinerary; proof of yellow fever inoculation may be required. For the latest recommendations on specific health precautions for the areas you will visit, consult your physician and the Centers for Disease Control. Any physical condition requiring special attention, diet, or treatment should be reported in writing when the reservation is made. We will make reasonable efforts to accommodate Participants with special needs; however, we cannot accommodate wheelchairs. If you require a slower pace, extra assistance, or the use of a cane or walking stick, arrangements will be made for private touring at each destination, if necessary, at the discretion of our Tour staff. Any extra cost for such arrangements will be the responsibility of the Participant. If you would like to forego some of the scheduled sightseeing to rejuvenate and relax, please feel free to do so at any time.

Photography and Video: We reserve the right to take photographs or videos (the "Photography") during the Tour and to use the Photography for promotional purposes. Participants who prefer their images not be used must notify us in writing before the commencement of the Tour.

Basis of Rates: All prices are based on two persons sharing a room. All prices and fares are quoted in U.S. dollars. The rates are based on current tariffs and are subject to change due to unforeseen circumstances. While TCS will make reasonable efforts to maintain the listed prices, if it is necessary to levy a surcharge, TCS reserves the right to do so and will notify you at the time of final invoicing. TCS reserves the right to cancel the Tour because of inadequate enrollment that makes the Tour economically infeasible to operate. In such a case, a full refund of the Tour cost will be made.

Release of Liability: The passenger tickets in use by the carriers shall constitute the sole contract between the carriers and the passenger; the carriers are not responsible for any act, omission, or event during the time expedition Participants are not aboard their conveyance. Neither TCS, nor any of its respective owners, directors, employees, contractors, officers or agents (collectively, the "Released Parties") shall be held liable for (A) any damage to, or loss of, property or injury to, or death of, persons occasioned directly or indirectly by an act or omission of any other provider, including but not limited to any defect in any aircraft, watercraft, or vehicle operated or provided by such other provider, (B) any loss or damage due to delay, cancellation, or disruption in any manner caused by the laws, regulations, acts or failures to act, demands, orders, or interpositions of any government or any subdivision or agent thereof, or by acts of God, strikes, fire, flood, war, rebellion, terrorism, insurrection, sickness, quarantine, epidemics, theft, or any other cause(s) beyond their control, and (C) any and all claims, actions, or losses for bodily injury, property damage, wrongful death, loss of services, lost profits, consequential, exemplary, indirect or punitive damages or otherwise that may arise out of or occur during your travel in connection with the Tour. The Participant waives any claim against any of the Released Parties for any such loss, damage, injury, or death, including any right to seek consequential, punitive or exemplary damages against any of the Released Parties for any reason whatsoever. None of the Released Parties shall be liable for any air carrier's cancellation penalty incurred by the purchase of a nonrefundable ticket.

Acknowledgment of Risk: You understand and acknowledge that your travel in connection with and participation in the Tour or any activities which may take place during the Tour, may involve risk and potential exposure to injury or fatal injury and that risk and dangers may arise or be caused by the negligence or participation of other Participants, contractors, and/or subcontractors for the Tour or from other foreseeable and unforeseeable causes including weather and other acts of nature.

Express Assumption of Risk and Responsibility: In recognition of the inherent risk of the travels and related activities in which you are intending to engage, you confirm that you are physically and mentally capable of participating in the Tour and that you willingly and voluntarily assume full responsibility for any injury, loss or damage suffered by you or caused by you. By registering for the Tour, you certify that you do not have any mental, physical or other condition or disability that would create a hazard for yourself or other Participants. TCS reserves the right in its sole discretion to accept, decline to accept or remove any Participant on the Tour and reserves the right, subject to the terms and conditions contained herein, to withdraw any part or all of the Tour and to make such changes as may be necessary.

Arbitration: Any controversy or claim against Operator arising out of or relating to this Agreement or the performance there under, including without limitation any claim related to bodily injury, property damage or death, shall be settled by binding arbitration in Seattle, Washington, U.S.A., in accordance with the rules of the American Arbitration Association then existing, and judgment on the arbitration award may be entered in any court having jurisdiction over the subject matter of the controversy. Such proceedings will be governed by substantive Washington law. This agreement to arbitrate does not waive or modify the liability release contained in this document.

Exclusive Governing Law and Jurisdiction: This Agreement shall be governed by federal laws and the laws of the State of Washington, without regard to conflicts of laws principles. With the respect to the Operator: if the right to seek arbitration is for any reason waived by both parties, or if judicial review of any arbitration is sought, any action or legal proceeding arising out of this Agreement shall be brought exclusively in the courts of the State of Washington, or, if it has or can acquire jurisdiction, in the United States District Court for the Western District of Washington or the appropriate appellate courts, and the parties hereby waive any objection to venue or jurisdiction in connection therewith. In connection with any action or legal proceeding arising out of this Agreement, the parties hereby specifically and knowingly waive any rights that either party might have to demand a jury trial.

By registering for the Tour, the Participant agrees to the Operator-Participant Contract and Terms and Conditions set forth in this Agreement.

TCS & Starquest Expeditions, Inc., is a Registered Seller of Travel in Washington (#602-320-265), a California Seller of Travel (#2071584-30), an accredited member of the Better Business Bureau, and is endorsed by IATAN, the International Airlines Travel Agent Network (#50-755585). TCS & Starquest Expeditions' Dunn & Bradstreet D-U-N-S number is 17-084-7961.

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